

# VULCAN

## Rubber Mould Vulcanisation Data

### Black Organic Rubber Mould Discs

Grade 70 IRHD Strong organic disc with high heat resistance. Used mainly for production moulds.

Vulcanise at 160 Degrees C for 2 Hours



### Cream Silicone Rubber Mould Discs

Grade 70 IRHD Silicone Disc. All the benefits of easy mould making but with a low temperature cure. Used mainly for master moulds.

Vulcanise at 90 Degrees C for 2 Hours